Work Order ID 78777 *78777* Page 1 January-13-12 3:18:59 PM Item ID: D412-698-012 Accept *N900040100* Setup Start **Revision ID:** Cabin Door Roller, RH Item Name: 13/01/2012 Start Oty: 2.00 **Start Date: Cust Item ID: Required Date:** 27/01/2012 **Req'd Oty:** 2.00 **Customer:** Reference: Run Process Plan: M.C. J Date: 12/01/13 Tooling: Date: **Approvals:** Date: _____ SPC (Y/N): Date: Sequence ID/ Operation Tool ID Tool # Plan Set Up/ Accept Reject Reject Insp. **Work Center 1D** Description **Run Hours** Code Qty **Qty** Number Stamp **Draw Nbr Revision Nbr** IIN D412-698 Rev E \$ 12/3/20 \$ CAG MLJ 12-3-19 100 0.00 DOCUMENT CONTROL *100* 0.00 Memo Photocopy bluefile and create labels per PPP D412-698-012 CHG003 Document Control 110 Pick Kit 0.00 *110* Packaging 0.00 Memo Packaging 120 QC4-100% Inspect kits for completeness 0.00 5/ 12/3/20 *120* QC 0.00 Memo

Quality Control

ţ

Dart Aerospace Ltd

Duit Aci	Jopaso									
W/O:			WORK ORDER CHANGES							
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
						· · · · · · · · · · · · · · · · · · ·				
								·		
Part No		PAR #:	Fault Categ	No DQ	DQA: Date:					
		esolution:								
NCR:	;		WORK ORDE	R NON-CONFORMAN	ICE (NCR)				
		Description of NC	Corrective Action Section B			verilica			Approval	
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Approval Chief Eng	QC Inspector	

Work Order ID 78777 <i>January-13-12 3:18:59 PM</i>				*787			Page 2	
Item ID: Revision ID:	D412-698-0	12		Accept	*N90004010	N *	Setup Start	*NS1*
Item Name:	Cabin Door R	toller, RH					Stop	*NS2*
Start Date: Required Date: Reference:	13/01/2012 : 27/01/2012	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item ID: Customer:			
Approvals:	Process Pla	ın:	Date:	Tooling:	Date:		Run Start	*NR1*
	QC:		Date:	_ SPC (Y/N):	Date:	-	Stop	*NR2*
Sequence ID/ Work Center II	D	Operation Description	·	Set Up/ Run Hours	Tool ID Tool # Plan Code	Accept Qty		deject Insp. Jumber Stamp
130		Packaging		Dec 2		(حماطح	-
Packaging		Memo		0.00			2-0BC	
Packaging		Identify and Location:	pack for shipping as per	PPP D412-698-012				`/
140		QC21- Final Inspection -	Work Order Release	0.00				
140 QC Quality Control		Memo		0.00		M	LJ 12/0	3/20

MLJ 12|03|20 (2)

Dart Aerospace Ltd

					,						
W/O:			WORK ORDER CHANGES								
DATE	STEP	PR	OCEDURE CH	ANGE	Ву	Date Q	ty Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No			Fault Category: N								
	R	esolution:	Dispositi	on:	_ QA: N/C C	osed:	Date: _				
NCR:		-	WORK OR	DER NON-CONFORM	ANCE (NCF	R)					
DATE	STEP	Description of NC	Corrective Action S Initial Action Description		ion B Sign 8	Verification		Approval			
DAIL	O.L.	Section A	Chief Eng	Chief Eng	Date	Section C	Chief Eng	QC Inspector			

Picklist Print

January-13-12 3:19:03 PM

* Work Order ID: 78777

78777

Parent Item: D412-698-012

D412-698-012

Parent Item Name: Cabin Door Roller, RH

Start Date: 13/01/2012

Required Date: 27/01/2012

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:C04.02.26Change Qty of D3121-141 & remove D3121-145 from

Step 1,3KJ/DS

IPP Rev:D 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3121-141 *D3121=1-4 Bracket Assembly	:1 **	Manufactured	No			110	Each	3.0000	** 3	-7-88	79		U
·				Location		Loc		Loc Code					
				ST235B	69928		3		_		-		
D3121-144	1	Manufactured	No		07720	110	Each	1.0000	1	2/			
D3121-1:4	4								** 7	3,780			
				Location		Loc (<u>Oty</u>	Loc Code			,		
				ST235A			1						
D3137-043 *D3137-044 Bracket Assembly	.3*	Manufactured	No		68266	110	1 Each	1.0000	**	्र छुनुडार्ने8	· · · · · · · · · · · · · · · · · · ·	5.	6
9				Location		Loc (<u>Oty</u>	Loc Code		•			
				ST235B	70979		1 1		//_				•
D3183-044 *D3183-04 Bracket Assembly	4*	Manufactured	No			110	Each	0.0000	**	27 B7X	134	a/3//	95/(

Dart Ae	rospace	e Lta				,				
W/O:				WO	RK ORDER CHANGE	S				
DATE	STEP		PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						-				

Part No	:		PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A :	Date: _	
Resolution:				Disposition	:	QA: N/C C	osed:		Date: _	
NCR:				WORK ORDE	R NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC Section A		Initial	Corrective Action Section Action Description Chief Eng	Sign 8	Verification Section C		Approval Chief Eng	Approval QC Inspector
				Chief Eng	Cilier Erig	Date				
							,			

January-13-12 3:19:03 PM

Work Order ID: 78777

78777

Parent Item: D412-698-012

Parent Item Name: Cabin Door Roller, RH

Start Date: 13/01/2012

Required Date: 27/01/2012

Start Qty: 2.00

Required Qty: 2.00

D3199-1

Manufactured No

Manufactured

No

110

D412-698-012

39.0000

Each

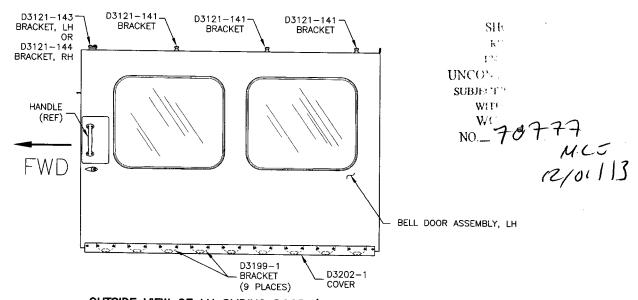
Location Loc Qty Loc Code ST236A 39 61484 73363 75035 76212 28 110 Each 23.0000

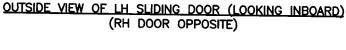
D3202-1

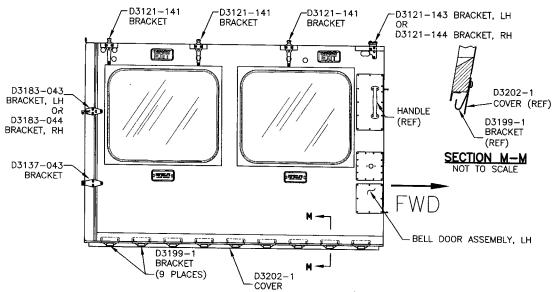
Location Loc Qty Loc Code ST241A 23 23

Dart Aerospace Ltd	Da	art	Aer	OSI	pace	Ltd
--------------------	----	-----	-----	-----	------	-----

W/O:		***************************************	WORK ORDER CHANGES										
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng /	Approval QC Inspector				
						<u>.,</u>		Prod Mgr					
						÷							
:													
Part No		PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	Date: _					
Resolution:													
NCR:	i d	÷ 8	WORK ORD	ER NON-CONFORMA	ANCE (NC	?)							
DATE	CTED	Description of NC		Corrective Action Section			cation	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng			tion C	Chief Eng	QC Inspector				
					Ì								
													







INSIDE VIEW OF LH SLIDING DOOR (LOOKING OUTBOARD)

(RH DOOR OPPOSITE)

Figure 2a – Modified Sliding Door

(D412-698-011 Shown, D412-698-012 Opposite) (For Installation on Aircraft Equipped with P/N 205-032-669-XXX Aluminum Doors)

COPYRIGHT © 2003 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E

Date: 08.05.01

Da	arl	A	er	os	pac	ce	Ltd
----	-----	---	----	----	-----	----	-----

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRC	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
							,						
Part No	•	PAR #:	Fault Cat	egory:	NCR: Yes No DQA: Date:								
	R	esolution:	Dispositi	sposition: QA: N/C Closed: Date:									
NCR:	••	\	WORK ORI	DER NON-CONFORMA	NCE (N	CR)							
DATE	CTED	TEP Description of NC Section A	Corrective Action Section B			Sign &		ation	Approval	Approval			
DATE	SIEP		Initial Chief Eng	Action Description Chief Eng		ate	Section	on C	Chief Eng	QC Inspector			
:													
										=			
			,										
<i>p</i>							!						

^{*} H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE